

**METALMASTER WT28-2412N**



**2400 x 1200mm M28 Pro Series Welding Table**

**Plasma Nitriding Coating**



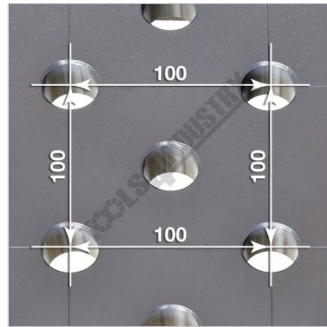
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Plasma Nitriding Surface Finish



28mm Diameter Holes



100 x 100mm Hole Centres Diagonal Pattern



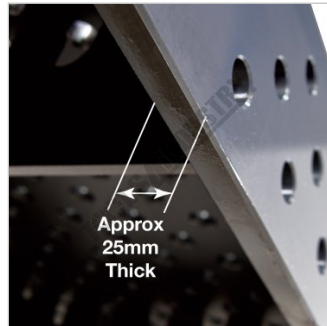
Perimeter Ruler Engraving



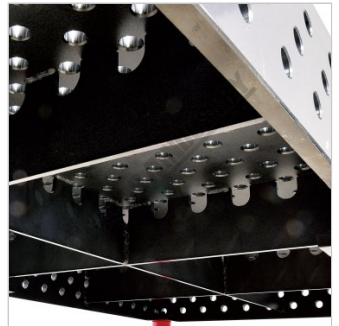
Marked Grid Pattern



200mm Sides



Material Thickness Approx 25mm



Strengthened by Welded Webbing



Adjustable Levelling Castor

**Description**

The Metalmaster M28 Pro Series welding tables features a welded & ribbed construction from heavy S355 plate steel, the frame is then CNC machined with the sides & top having a finished nominal thickness of 25mm. The CNC machining process is able to achieve a high flatness tolerance of +/- 0.1mm over 1m<sup>2</sup> to give you a smooth precision welding surface. During this CNC machining process, the Ø28mm holes are precision bored to ensure a hole distance tolerance of +/- 0.05mm & with a diagonal style hole pattern it gives you a multitude of fixture holes to suit your application. Before removing the table from the machining centre, we engrave 100mm grid lines & perimeter ruler to give you millimetre precision helping you minimise mistakes while increasing productivity.

Our Pro Series able have been designed with interlocking solid steel ribs & 200mm high sides to maintain rigidity & heavy load capacity for all heavy fabrication projects. The diagonal style hole spacing is an industry standard 100 x 100mm grid with an additional hole in the centre giving you almost endless possibilities for both welding and clamping applications. The table also comes complete with heavy powder coated tube steel legs complete with heavy duty castor wheels featuring integrated levelling feet ensuring a stable working surface.

All our M28 Pro Series come standard with a plasma nitriding coating which thermochemically case hardens the

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surface so not only making it harder but also making it spatter, wear & rust resistant.

Choose from our wide range of optional Pro Series clamping kits & fixturing accessories to add to your table giving you the ultimate welding & fixturing system so when you go into battle with your next fabrication project it's a knockout.

### Features

- Plasma nitriding surface finish for increased hardness, rust & spatter resistance
- Ø28mm Precision bored fixing holes at 100mm centres
- Diagonal hole grid pattern offering a multitude of clamping options
- 100mm grid lines & perimeter ruler engraving
- Precision CNC machined to ensure flatness of +/- 0.1mm over 1m<sup>2</sup>
- Tabletop & sides manufactured from heavy 25mm S355 plate steel

### Includes

- 6pcs of heavy steel legs c/w caster with integrated leveling feet

### Specifications

<b>ORDER CODE</b>	W08257
<b>MODEL</b>	WT28-2412N
<b>Table Top Finish (Type)</b>	Plasma Nitriding Coating
<b>Table Top Size (mm)</b>	2400 x 1200
<b>Table Height (mm)</b>	850
<b>Table Side Height (mm)</b>	200
<b>Top Plate Thickness (mm)</b>	25
<b>Grid Pattern (mm)</b>	100 x 100
<b>Table Hole Diameter (Ø)</b>	28
<b>Table Slots (mm)</b>	~
<b>Static Load Capacity (kg)</b>	4000
<b>Total W.L.L. (kg)</b>	~
<b>Number of Legs (No.)</b>	6
<b>Nett Weight (kg)</b>	901