

**TOOLMASTER**

**M10 x 1.25mm HSS Spiral Flute Tap**

**Metric Fine Pitch**



**TOOLMASTER M10 x 1.25mm HSS Spiral Flute Tap****Description**

Spiral flute taps feature a spiral fluted design rather than conventional straight flutes. The spiral flutes assist in ejecting chips upward & out of the tapped hole & are commonly used in blind hole applications when threads are required close to the bottom of the hole.

**Features**

- M35 High Speed Steel with 5% cobalt
- TiCN Coating for increased wear resistance
- Precision ground thread
- DIN 371 Standard

**Specifications**

<b>ORDER CODE</b>	T8412
<b>Size</b>	M10
<b>Pitch</b>	1.25mm
<b>Pitch Type</b>	Metric Fine
<b>Flute Type</b>	Spiral
<b>Thread Form</b>	Metric
<b>Max Cut Depth</b>	2.5 x D
<b>Nut Tolerance</b>	ISO 2 / 6H
<b>Standard</b>	DIN 374
<b>test</b>	