



TOOLMASTER

M10 x 1.5mm HSS Spiral Flute Tap

Metric Coarse Pitch



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Description

Spiral flute taps feature a spiral fluted design rather than conventional straight flutes. The spiral flutes assist in ejecting chips upward & out of the tapped hole & are commonly used in blind hole applications when threads are required close to the bottom of the hole.

Features

- M35 High Speed Steel with 5% cobalt
- TiCN Coating for increased wear resistance
- Precision ground thread
- DIN 371 Standard

Specifications

| | |
|----------------------|---------------|
| ORDER CODE | T8411 |
| Size | M10 |
| Pitch | 1.5mm |
| Pitch Type | Metric Course |
| Flute Type | Spiral |
| Thread Form | Metric |
| Max Cut Depth | 2.5 x D |
| Nut Tolerance | ISO 2 / 6H |
| Standard | DIN 371 |
| test | |