

**TOOLMASTER**



**M6 x 1.0mm HSS Spiral Flute Tap**

**Metric Coarse Pitch**



## TOOLMASTER M6 x 1.0mm HSS Spiral Flute Tap

### Description

Spiral flute taps feature a spiral fluted design rather than conventional straight flutes. The spiral flutes assist in ejecting chips upward & out of the tapped hole & are commonly used in blind hole applications when threads are required close to the bottom of the hole.

### Features

- M35 High Speed Steel with 5% cobalt
- TiCN Coating for increased wear resistance
- Precision ground thread
- DIN 371 Standard

### Specifications

<b>ORDER CODE</b>	T8406
<b>Size</b>	M6
<b>Pitch</b>	1.0mm
<b>Pitch Type</b>	Metric Course
<b>Flute Type</b>	Spiral
<b>Thread Form</b>	Metric
<b>Max Cut Depth</b>	2.5 x D
<b>Nut Tolerance</b>	ISO 2 / 6H
<b>Standard</b>	DIN 371
<b>test</b>	