

HAFCO-METALMASTER TB-70



Electric Pipe & Tube Bender - Digital Control, Includes Stand

Ø1/2" - Ø2" NB Pipe Capacity, Ø25.4 - Ø51mm Round Tube Capacity



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Right View



Left View



Front View



Rear View



Programmable Control Panel



Pipe Former and Followers
Right View



Pipe Former and Followers
Left View



Pipe Followers Hand Wheel



Isolation Switch



Deadmans Safety Button Left
and Right



Formers



Shown With Optional Tube
Former



Shown With Optional Tube
Former

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Description

Manufactured in Taiwan

TB-70 is the bigger brother to the TB-60 and is still an accurate and powerful electric bending machine able to bend larger diameter pipes & tubes in medium to thin wall with optimum and constant bending radii. This compact & versatile pipe & tube bender incorporates a digital control key pad to accurately bend to your requirements.

This compact & versatile pipe and tube bending unit represents great value for a minimal investment

Features

- Cast iron body tube bender
- 2.2kW 415V motor
- User friendly digital control panel with microprocessor, allowing users to set the required bending angles.
- Capable of storing 50 programs with 9 bends per program
- Electric brake and automatic return to stop
- Designed to bend tube and pipe with constant bending radius without deformation
- Each pipe former consists of a die former and a follow rollers to suit each size
- 210° maximum bending angle

Includes

- Floor stand
- Pipe Formers:
 - Ø1/2" NB x 59.2mm Centreline radius
 - Ø3/4" NB x 80mm Centreline radius
 - Ø1" NB x 100.1mm Centreline radius
 - Ø1-1/4" NB x 127.4mm Centreline radius

Specifications

ORDER CODE	T607
MODEL	TB-70
Material (Type)	Pipe & Tube
Material Section (Type)	Round
Machine (Type)	Electric
Hydraulic Jack Size (Tonne)	~
Round Pipe Range (NB) - Mild Steel (inch / mm)	Ø1/2" - Ø2"
Round Tube Range (OD) - Mild Steel (inch / mm)	Ø25.4 - Ø51
Square Tube Range (inch / mm)	~
Tube Wall Thickness - Mild Steel (inch / mm)	~
Round Pipe (NB) x Wall Capacity - Mild Steel (inch)	Ø2" x 1/8"
Round Pipe (NB) x Wall Capacity - Aluminium (inch / mm)	~
Round Pipe (NB) x Wall Capacity - Stainless Steel (inch / mm)	~
Round Tube (OD) x Wall Capacity - Mild Steel (inch / mm)	Ø51 x 3

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Round Tube (OD) x Wall Capacity - Aluminium (inch / mm)	Ø51 x 5
Round Tube (OD) x Wall Capacity - Copper, Brass (inch / mm)	Ø51 x 4
Round Tube (OD) x Wall Capacity - Stainless Steel (inch / mm)	Ø51 x 2
Round Tube (OD) x Wall Capacity - Chromoly (inch / mm)	~
Solid Rod - Mild Steel (inch / mm)	~
Square Tube x Wall Capacity - Mild Steel (inch / mm)	~
Rectangle Tube x Wall Capacity - Mild Steel (inch / mm)	~
Bend Speed - Maximum (Deg / Sec)	~
Bend Direction	~
Centre Line Radius - Maximum (CLR) (inch / mm)	4 x Former Diameter
Centre Line Radius - Minimum (CLR) (inch / mm)	3 x Former Diameter
Tube Formers Included (inch / mm)	~
Pipe Formers Included (inch / mm)	1/2", 3/4", 1" & 1-1/4" NB Pipe
Spigot Size on Ram (inch / mm)	~
Angle Capacity (deg)	0 - 210°
Hydraulic Pressure - Maximum (psi)	~
Motor Power (kW / hp)	2.2 / 3
Voltage / Amperage (V / amp)	415
Nett Weight (kg)	240