

HAFCO-METALMASTER TB-60



Electric Pipe & Tube Bender - Digital Control

Ø1/2" - Ø1-1/4" NB Pipe Capacity, 25.4 - 51mm OD Round Tube Capacity



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Quick Action Clamp



Side View



Left Side View



Regulation Former Axle



Formers



Programmable Control Panel



Stop Switch



Deadman's Safety Buttons-
Left & Right



Optional Tube Former with
Brass Counter Former



Shown with optional stand

Description

Manufactured in Taiwan

TB-60 is an accurate and powerful electric bending machine able to bend large diameter pipes & tubes in medium to thin wall with optimum and constant bending radii. This compact & versatile pipe & tube bender incorporates a digital control key pad to accurately bend to your requirements.

This compact & versatile pipe and tube bending unit represents great value for a minimal investment

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Features

- Cast iron body tube bender
- 1.1kW 240V motor
- User friendly digital control panel with microprocessor, allowing users to set the required bending angles.
- Capable of storing 50 programs with 9 bends per program
- Electric brake and automatic return to stop
- Designed to bend tube and pipe with constant bending radius without deformation
- Each pipe former consists of a die former and a follow rollers to suit each size
- 210° maximum bending angle
- Includes pipe formers: Ø1/2", Ø3/4", Ø1" & Ø1-1/4" NB

Includes

- Pipe Formers:
 - Ø1/2" NB x 59.2mm Centreline radius
 - Ø3/4" NB x 80mm Centreline radius
 - Ø1" NB x 100.1mm Centreline radius
 - Ø1-1/4" NB x 127.4mm Centreline radius

Specifications

ORDER CODE	T606
MODEL	TB-60
Material (Type)	Pipe & Tube
Material Section (Type)	Round
Machine (Type)	Electric
Hydraulic Jack Size (Tonne)	~
Round Pipe Range (NB) - Mild Steel (inch / mm)	Ø1/2" - Ø1-1/4"
Round Tube Range (OD) - Mild Steel (inch / mm)	Ø25.4 - Ø51
Square Tube Range (inch / mm)	~
Tube Wall Thickness - Mild Steel (inch / mm)	~
Round Pipe (NB) x Wall Capacity - Mild Steel (inch)	Ø1-1/4" x 1/8"
Round Pipe (NB) x Wall Capacity - Aluminium (inch / mm)	~
Round Pipe (NB) x Wall Capacity - Stainless Steel (inch / mm)	~
Round Tube (OD) x Wall Capacity - Mild Steel (inch / mm)	Ø51 x 2
Round Tube (OD) x Wall Capacity - Aluminium (inch / mm)	Ø51 x 3
Round Tube (OD) x Wall Capacity - Copper, Brass (inch / mm)	Ø51 x 2
Round Tube (OD) x Wall Capacity - Stainless Steel (inch / mm)	Ø38 x 1.6
Round Tube (OD) x Wall Capacity - Chromoly (inch / mm)	~
Solid Rod - Mild Steel (inch / mm)	~
Square Tube x Wall Capacity - Mild Steel (inch / mm)	~

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Rectangle Tube x Wall Capacity - Mild Steel (inch / mm)	~
Bend Speed - Maximum (Deg / Sec)	~
Bend Direction	~
Centre Line Radius - Maximum (CLR) (inch / mm)	4 x Former Diameter
Centre Line Radius - Minimum (CLR) (inch / mm)	3 x Former Diameter
Tube Formers Included (inch / mm)	~
Pipe Formers Included (inch / mm)	1/2", 3/4", 1" & 1-1/4" NB Pipe
Spigot Size on Ram (inch / mm)	~
Angle Capacity (deg)	0 - 210°
Hydraulic Pressure - Maximum (psi)	~
Motor Power (kW / hp)	1.1 / 1.5
Voltage / Amperage (V / amp)	240 / 10
Nett Weight (kg)	140