

HAFCO DB-32



Tube Bender - Electric

Ø15.87 - Ø31.75mm Round Tube Capacity



HAFCO Tube Bender - Electric DB-32



Plastic Carry Case



Digital Readout Angle 0~180°



Main Body Top View



Forward Reverse Switch



Bend Angle Setting Dial For Digital Readout



Bending Trigger Switch



Formers-Follower Dies



1" Inch Former & Follower Die



Former & Follower Die Side View

Description

Manufactured in Taiwan

A versatile, powerful and portable tube-bending system for site use or pre-fabrication of pre-set angle

The DB-32 includes a digital display readout for dialling in the bend angle required and is use on the following material tube types; Steel, copper, plastic-coated copper, coated soft steel, aluminium. Universal applications for plumbing, heating, refrigeration, air conditioning and general industry.

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Features

- Complete with 5 Aluminium round tube formers (Ø15.87, Ø19.05, Ø22.22, Ø25.4 & Ø31.75mm OD)
- Digital readout display 0-180° for repetitive bends
- Automatic stop at pre-selected angle
- High reduction transmission for increased torque
- Patented low-friction guide shoe
- Forward & reverse switch
- 1.7kW 240V motor
- Aluminium Round Tube Formers Capacities:
- Ø15.87, Ø19.05, Ø22.22, Ø25.4mm OD - 2.0mm mild steel wall & 1.6mm stainless steel wall thickness
- * Ø31.75mm OD - 1.6mm mild steel wall & 1.2mm stainless steel wall thickness

Includes

- Aluminium Round Tube Formers:
- Ø15.87mm OD x 68mm Centreline radius
- Ø19.05mm OD x 80mm Centreline radius
- Ø22.22mm OD x 92mm Centreline radius
- Ø25.4mm OD x 103mm Centreline radius
- Ø31.75mm OD x 130mm Centreline radius
- Three leg stand
- Plastic carry case

Specifications

ORDER CODE	T070
MODEL	DB-32
Material (Type)	Tube
Material Section (Type)	Round
Machine (Type)	Electric
Hydraulic Jack Size (Tonne)	~
Round Pipe Range (NB) - Mild Steel (inch / mm)	~
Round Tube Range (OD) - Mild Steel (inch / mm)	Ø15.87 - Ø31.75
Square Tube Range (inch / mm)	~
Tube Wall Thickness - Mild Steel (inch / mm)	2.0*
Round Pipe (NB) x Wall Capacity - Mild Steel (inch)	~
Round Pipe (NB) x Wall Capacity - Aluminium (inch / mm)	~
Round Pipe (NB) x Wall Capacity - Stainless Steel (inch / mm)	~
Round Tube (OD) x Wall Capacity - Mild Steel (inch / mm)	~
Round Tube (OD) x Wall Capacity - Aluminium (inch / mm)	~
Round Tube (OD) x Wall Capacity - Copper, Brass (inch / mm)	~

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Round Tube (OD) x Wall Capacity - Stainless Steel (inch / mm)	~
Round Tube (OD) x Wall Capacity - Chromoly (inch / mm)	~
Solid Rod - Mild Steel (inch / mm)	~
Square Tube x Wall Capacity - Mild Steel (inch / mm)	~
Rectangle Tube x Wall Capacity - Mild Steel (inch / mm)	~
Bend Speed - Maximum (Deg / Sec)	~
Bend Direction	~
Centre Line Radius - Maximum (CLR) (inch / mm)	~
Centre Line Radius - Minimum (CLR) (inch / mm)	~
Tube Formers Included (inch / mm)	15.87, 19.05, 22.22, 25.4 & 31.75 OD Round
Pipe Formers Included (inch / mm)	~
Spigot Size on Ram (inch / mm)	~
Angle Capacity (deg)	0 - 180°
Hydraulic Pressure - Maximum (psi)	~
Motor Power (kW / hp)	1.7 / 2.3
Voltage / Amperage (V / amp)	240
Nett Weight (kg)	32.6