

**BAYKAL APHS PRO 31200**



**CNC Press brake DELEM DA69T - 7 Axis**

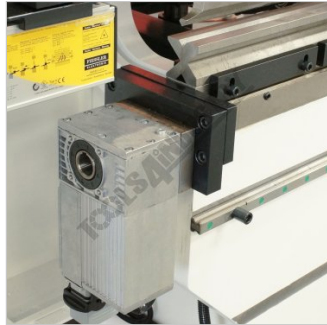
**200T x 3100mm, 7 Axis, Delem DA69T Touch Screen Control**



## BAYKAL CNC Press brake DELEM DA69T - 7 Axis APHS PRO 31200



Laser Guarding



CNC Table Crowning W Axis



Sheet Support arms



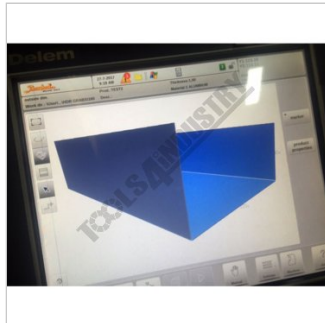
DELEM DA69T



2D Drawing



2D Model



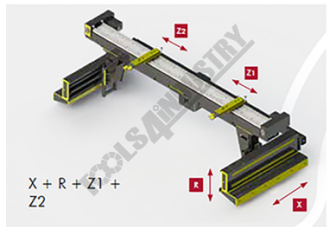
3D Bending



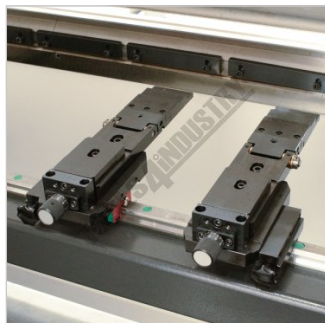
3D Simulation



X R Z1 Z2 Backgauge



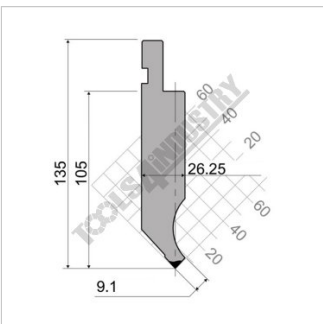
X R Z1 Z2 Backgauge



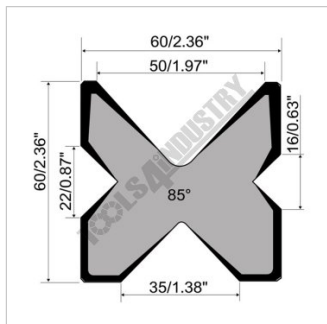
Micro Adjustment Backstop



Quick Action Clamps



Top Tooling



4V Die Block



Mobile Foot Control

**BAYKAL CNC Press brake DELEM DA69T - 7 Axis APTS PRO 31200****Description**

## Delem DA-69T CNC CONTROL UNIT

The new generation DA-Touch controls offers an even higher grade of efficiency in programming, operation and control of today's press brakes. Ease of use combined with state-of-the-art technology go hand in hand, improving productivity.

The touch screen gives access to the proven Delem user-interface and enables direct navigation between programming and production. Functions are directly located where you need them, offering optimised ergonomics throughout the application.

The DA-69T offers 2D as well as 3D programming that includes automatic bend sequence calculation and collision detection. Full 3D machine set-up with multiple tool stations giving true feedback on the product feasibility and handling.

Highly effective control algorithms optimise the machine cycle and minimise set-up time. This makes using press brakes easier, more efficient and more versatile than ever.

3D and 2D graphical touch screen programming mode  
3D visualisation in simulation and production  
17" high resolution colour TFT  
Full touch screen control (IR-touch)  
Windows application suite  
Standard Windows networking  
3D graphics acceleration  
Delem Modusys compatibility (module scalability and adaptivity)  
USB flash memory drive  
Open system architecture  
Sensor bending & correction interface  
Profile-T 3D offline software

**Features**

- Baykal machine frames are manufactured from hot rolled steel sheets of Fe 520. The two side frames are obtained from the same sheet to ensure the same elasticity under stress. The ram and table are also manufactured from Fe 520 steel and are designed to avoid deflection.
- The hydraulic cylinders are manufactured from high resistance steel chromium plated & ground to size. Cylinder pistons are lapped to ensure longevity of the hydraulic seals
- The hydraulic unit consists of electronically controlled proportional valves with independent closed loop control of the two cylinders providing full synchronous control.
- German manufactured Laser Safety Guard System mounted at each end of machine ensuring correct interfacing and operator safety whilst in operation. The Laser system is designed so each guard will slide up or down to allow for many different types and sizes of tooling enabling safety at the appropriate points as required by the Australian standards. Manual height adjustment with scales and lock for easy positioning.
- Sliding front sheet supports enable a wide range of material sizes to be aligned and supported at the correct required width and height. The sheet supports are mounted on precision linear guides for ease of movement. This design can also be adjusted vertically to support material with return bends.
- Ram positions (Left & Right) are obtained from independent linear encoders whilst monitoring and adjusting proportional valves. This produces a closed loop system, with guaranteed beam positioning of +/- 0.01mm (Y1 and Y2 Axis)
- Accuracy is further ensured by mounting the linear encoders on a C-frame connected directly to the Bed, rather than the side frames. This ensures that deflection of the side frames and uneven loads have no effect on Beam position.

## BAYKAL CNC Press brake DELEM DA69T - 7 Axis APHS PRO 31200

- CNC Controlled Axis (Y1, Y2, X, R, Z1, Z2 & V) as standard
- Backgauge:- X-R-Z1-Z2 with AC servo brushless motors
- "X" axes stroke 750mm
- "X" axis speed 350mm/sec
- "R" axes stroke 160mm
- "R" axis speed 240mm/sec
- "Z1 & Z2" combined Finger Stroke 2550mm
- Mechanical accuracy 0.1mm
- Micro adjustable fingers with hardened 2D stops mounted on linear guideways
- Precision linear scale measurement : GIVI MISURE
- Front support arms fully adjustable mounted on linear rails
- Quality Siemens Electric control switch Gear is used
- Pendant control panel centralising all Press-Brake Functions
- Foot Pedal Control
- Hydraulics: Hoerbiger & Parker (German & USA)
- Electrics: Siemens or Telemecanique (German or French)
- Scales: Misure (Italian)
- Tooling: Technostamp or Roller (Italian)
- Mild steel capacity is rated on hot rolled material with 250MPA

### Includes

- Delem DA-69T 3D & 2D Graphical CNC Control
- Profile-T 3D offline software
- X-R-Z1-Z2 Backgauge
- V - table NC auto crowning
- Quick release top tool clamping system
- AKAS Safety laser front guarding system
- Mechanical crowning on top intermediate clamps
- Automatic crowning on bottom table
- Narrow bottom table for Euro style tooling

### Specifications

<b>ORDER CODE</b>	S886S
<b>MODEL</b>	APHS PRO 31200
<b>Control Unit (Type)</b>	DELEM DA69T CNC
<b>Nominal Pressure - Tonnage (Ton)</b>	200
<b>Nominal Pressure - Kilonewtons (kN)</b>	2000
<b>Length of Work Table (mm)</b>	3100
<b>Distance Between Columns (mm)</b>	2550
<b>Throat Depth (mm)</b>	410
<b>Maximum Open Height (mm)</b>	530
<b>Ram Stroke (mm)</b>	260
<b>Machine Axis (No.)</b>	7
<b>Safety Guarding System (Type)</b>	Laser System
<b>X Axis Backgauge Travel (mm)</b>	750
<b>R Axis Backgauge Travel (mm)</b>	~
<b>Z1 &amp; Z2 Axis Back gauge fingers</b>	~
<b>Table Bed Crowning System (Type)</b>	CNC Controlled System

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<b>Motor Power (kW / hp)</b>	18.5 / 25
<b>Motor Voltage (V)</b>	415
<b>Floor Space (mm)</b>	~
<b>Nett Weight (kg)</b>	10000