

HAFCO-METALMASTER RR-24



Section & Tube Rolling Machine



HAFCO-METALMASTER Section & Tube Rolling Machine RR-24



Rear View



Small Tube Bending Rolls
Rear



Large Tube Bending Rolls



Dies supplied

Description

This specially designed section and tube rolling machine can be used on either side front or rear of machine, the front is designed to handle the larger tube as the rear is capable of rolling smaller tubes.

Features

- 16 - 76mm round tube capacity
- 16 - 50mm square tube capacity
- 0.5 - 2mm round tube wall thickness
- 0.5 - 1.6mm square tube wall thickness
- Bends mild steel & thin wall stainless steel, round, square & rectangular tube into circular or radius curves
- Roving foot pedal control with emergency stop
- 1.1kW / 1.5hp 240V motor

Includes

- 9 Round tube dies - Ø16, Ø19, Ø22, Ø25, Ø32, Ø38, Ø51, Ø63, Ø76mm
- 8 Square tube dies - 16, 19, 22, 25, 30, 38, 40, 50mm

Specifications

ORDER CODE	S682
MODEL	RR-24
Powered Driven Rolls (Qty)	2
Bending Rolls (Type)	Manual Top
Top Roll Shaft Diameter (Ø) (mm)	~
Lower Roll Shaft Diameter (Ø) (mm)	~
Top Roll Diameter (Ø) (mm)	~
Lower Roll Diameter (Ø) (mm)	~
Flat Bar Edge Capacity - MS (size / Ø) (mm)	~
Flat Bar Capacity - MS (size / Ø) (mm)	~
Square Bar Solid Capacity - MS (size / Ø) (mm)	~
Rectangle Tube Capacity - MS (size / Ø) (mm)	~
Square Tube Capacity - MS (size / Ø) (mm)	50 x 50 x 1.6 / 1000
Round Bar Solid Capacity - MS (size / Ø) (mm)	~
Round Tube Capacity - MS (size / Ø) (mm)	Ø76 x 2 / 1520

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Round Pipe Capacity - MS (size / Ø) (inch / mm)	~
Angle Capacity - MS (size / Ø) (mm)	~
Motor Power (kW / hp)	1.1 / 1.5
Voltage / Amperage (V / amp)	240 / 10
Dimensions (L x W x H) (mm)	740 x 630 x 1030
Note: Requires Additional Tooling (No / Yes*)	No
Nett Weight (kg)	287