

## HAFCO-METALMASTER RR-10



### Manual Section & Pipe Rolling Machine

50 x 10mm Flat Bar Capacity



## HAFCO-METALMASTER Manual Section & Pipe Rolling Machine RR-10



Rollers



Rolls Scale



Rear Handle



Internal Gears



Storage Stand



Roller Head

### Features

- Hardened 98mm top & 118mm bottom rolls
- 30mm heat treated drive shaft
- Cast iron housing on heavy duty stand
- Gear driven rolls
- Heavy duty steel fabricated frame
- Bottom rolls are knurled for additional grip on material
- Manual screw adjustment of top roller
- Adjustable side support guide rolls
- Standard flat & angle rolls are included
- One piece guiding mono block mounted on cross head
- \*Additional dies are required to roll round bar, round pipe/tube, square tube & angles

### Specifications

<b>ORDER CODE</b>	S681
<b>MODEL</b>	RR-10
<b>Powered Driven Rolls (Qty)</b>	2 x Manual
<b>Bending Rolls (Type)</b>	Manual Top
<b>Top Roll Shaft Diameter (Ø) (mm)</b>	~
<b>Lower Roll Shaft Diameter (Ø) (mm)</b>	~
<b>Top Roll Diameter (Ø) (mm)</b>	98
<b>Lower Roll Diameter (Ø) (mm)</b>	~
<b>Flat Bar Edge Capacity - MS (size / Ø) (mm)</b>	30 x 10 / 500 - (20 x 5 / 190)
<b>Flat Bar Capacity - MS (size / Ø) (mm)</b>	50 x 10 / 400 - (20 x 5 / 160)

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<b>Square Bar Solid Capacity - MS (size / Ø) (mm)</b>	20 x 20 / 500 - (10 x 10 / 160)
<b>Rectangle Tube Capacity - MS (size / Ø) (mm)</b>	~
<b>Square Tube Capacity - MS (size / Ø) (mm)</b>	~
<b>Round Bar Solid Capacity - MS (size / Ø) (mm)</b>	~
<b>Round Tube Capacity - MS (size / Ø) (mm)</b>	~
<b>Round Pipe Capacity - MS (size / Ø) (inch / mm)</b>	~
<b>Angle Capacity - MS (size / Ø) (mm)</b>	~
<b>Motor Power (kW / hp)</b>	~
<b>Voltage / Amperage (V / amp)</b>	~
<b>Dimensions (L x W x H) (mm)</b>	500 x 480 x 680
<b>Note: Requires Additional Tooling (No / Yes*)</b>	No
<b>Nett Weight (kg)</b>	185