

METALMASTER MBR-3HR



Hem Bead Roller Sets



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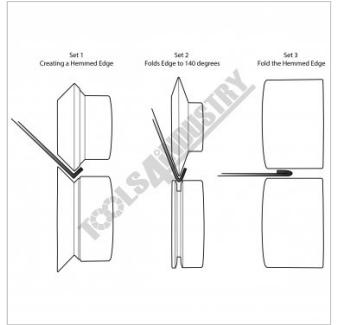
Set 1 Side View



Set 2 Side View



Set 3 Side View



Forming A Hemmed Edges



Set 1



Set 2



Set 3



Top View



Bottom View

Description

First Step: Use Set 1 to start to creating a hemmed edge.
 Dies have a integrated guide to keep a consistent edge

Second step: Use Set 2 to continue creating a hemmed edge.
 These dies takes the tipped edge made from the step 1 die and folds the edge to 140 degrees

Third step: Use Set 3 to fold the edge flat to create a nice even finish.

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Features

- 3 x roller sets made from CR12 steel & Hardened up to 45 HRC

Includes

- 1 x 90° male step die
- 1 x 90° female step die
- 1 x 140° male step die
- 1 x 140° female step die
- 1 x flat male step die
- 1 x flat female step die

Specifications

ORDER CODE	S6337
MODEL	MBR-3HR
Part Number	~
Type	3 x Hem Bead Roller Sets
Size (inch / mm)	~
Roller Diameter (mm)	Ø80
Bore Diameter (mm)	Ø20 with Keyway
Spigot Diameter (mm)	~
Shaft Diameter	~
Capacity (Mild Steel) (mm / Gauge)	1.2 / 18
Material (Type)	Steel
Suits	MBR-610 & MBR-1070 Bead Rollers