

LFSS AP-1020/100

LFSS
ŞAHİN MAKİNA

Industrial Motorised Hydraulic Press Bender - 100 Tonne

10hp 415V Motor & 300mm Ram Stroke



LFSS Industrial Motorised Hydraulic Press Bender - 100 Tonne AP-1020/100



T Slotted Bottom Table



Multi vee Die Block



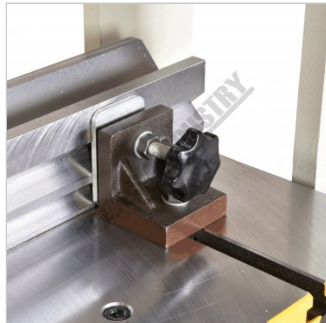
Adjustable Travel Limit Control



Pressure Gauge



Controls



Pressbrake Attachment Locks



2 x Guide Pistons



Foot Pedal Control



Heavy Duty Steel Welded Frame



Adjustable Table Height

Description

100 tonne Hydraulic Press Bender Includes a Pressbrake Attachment

Note: Pressbrake attachment can be removed to use as a standard shop press

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Features

- 1020mm x 86° offset top punch tool
 - 1020mm x 95mm square bottom multi-vee die block, 10, 20, 30, 40 & 65mm vee
 - 8mm maximum plate bending thickness with pressbrake attachment
 - 1020 x 500mm die table with a Ø100mm centre hole
 - 680mm distance between tables
 - Fast approach slow bend
 - Adjustment system for taking down or up the table
 - Pressure adjustment
 - Adjustable stroke
 - T-slotted bottom table
 - High capacity workshop forming press with extra 2 guide pistons in both sides
 - Heavy duty steel welded frame
 - Hydraulic operated pressing ram
 - Pressure gauge fitted
 - Safety overload valve
 - Built to CE regulations
 - Foot Pedal control
 - Safety contactor switch with overload protection
 - 8mm/sec Fast Approach
 - 5mm/sec Working Speed
 - 10mm/sec Return Speed
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- Pre-Commissioning:
 1. Press is run & tested prior delivery
 2. Hydraulic oil is included with machine

Includes

- Complete with Pressbrake Attachment

Specifications

ORDER CODE	P136P
MODEL	AP-1020/100 - Pressbrake
Pressing Capacity (Tonne)	100
Hydraulic Ram Operation (Type)	Motorised System
Sliding Ram (left-right) (Yes / No)	No
Width Between Front Posts (mm)	1020
Width Between Side Posts (mm)	~
Table Top Opening - (Front to Back) (mm)	~
Ram To Table (Max.) (mm)	~
Cylinder Stroke (mm)	300
Ram Diameter (mm)	Ø220
Piston Diameter (mm)	~
Minimum Air Flow Rate required (L/Min)	~
Motor Power (kW / hp)	7.5 / 10
Voltage (V)	415
Floor Space (W x D x H) (mm)	2100 x 1050 x 2220

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Nett Weight (kg)	1900
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