

## HAFCO-METALMASTER HM-54GV



Workshop Turret Milling Machine Inverter Variable Speed, Geared Head - Horizontal & Vertical

Table Travel: (X) - 600mm (Y) - 200mm (Z) - 340mm



## HAFCO-METALMASTER Workshop Turret Milling Machine Inverter Variable Speed, Geared Head - Horizontal & Vertical HM-54GV



Left View



Head Controls



3 Axis Digital Readout System



Control Panel With Digital Speed Readout



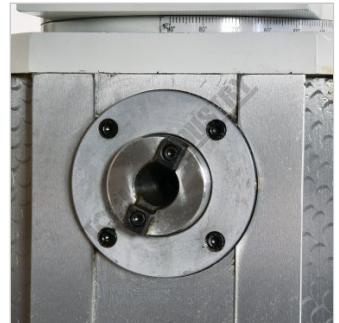
Vertical Variable Speed Motor



Vertical Spindle With Quill Lock



Safety Cutter Guard



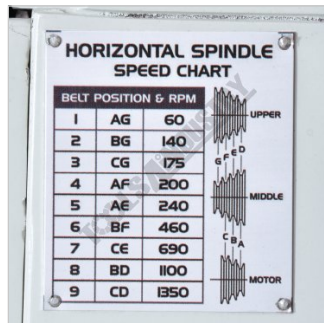
Horizontal Spindle



Horizontal Spindle Support



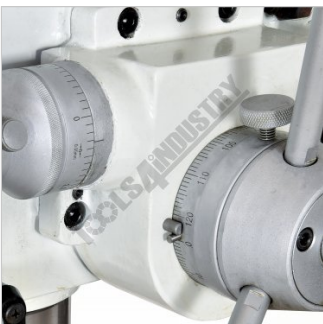
Horizontal Spindle Control Panel



Horizontal Spindle Speed Chart



Quill Feed-Fine Feed Handles



Fine Feed Quill Dials-Handle Dials



High Low Speed Gear Selector



Concentina Slideway Cover



Tilt Head- 45 Degree

## HAFCO-METALMASTER Workshop Turret Milling Machine Inverter Variable Speed, Geared Head - Horizontal & Vertical HM-54GV



Rotating Adjustable Sliding Ram



Work Table Coolant Return



Worklight And Coolant Hose



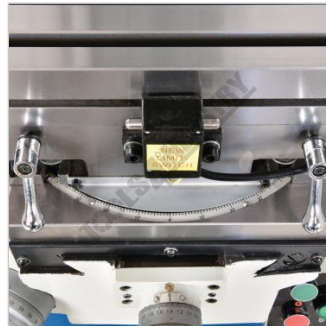
X Axis Power Feed With Rapid



Table Feed Limit Switch



Adjustable Table Stops



Swivel Table Scale



Hardened Ground Work Table



Z Axis Handle



Z Axis Dial



X Axis Dial



X Axis On Power Feed



Y Axis Dial



Coolant Pump



Included Accessories

**HAFCO-METALMASTER Workshop Turret Milling Machine Inverter Variable Speed, Geared Head - Horizontal & Vertical HM-54GV****Description**

This HM-54GV geared head vertical and horizontal turret milling machine now includes a inverter variable speed drive on the vertical spindle, with a powerful continuous-load 2.2kW / 3hp vertical motor and a 2hp motor for the horizontal spindle, intended for trade use. The work table is precision made with adjustable dovetail guides and is recognised for its 600mm X axis by 200mm Y axis travel. There is a three armed handle on the side for drilling also incorporating a fine feed control hand wheel on the front for milling. The hi-low geared head selector lever mounted on right side of milling head allows for quick change off speed range.

Other features include 3-Axis digital readout system, taper roller bearing support for the spindle, easy-to-read drilling depth stop, low voltage LED work light, coolant system, X axis power feed unit, drill chuck, 1" & 1-1/4" horizontal arbors, 2 & 3 morse taper adaptors. The combination of generous sized vertical support and rugged cast iron construction throughout reduces vibration and guarantees accurate and chatter-free operation.

Extra Features:

Swivel table  
1" & 1-1/4" horizontal arbors

**Features**

- Electronic inverter variable spindle speeds
  - 3 Axis digital readout system
  - Swivel table left & right with graduated scale
  - Mill head tilts to  $\pm 45^\circ$  left to right
  - 450mm horizontally sliding and rotating ram
  - NT30 Horizontal and vertical spindles that are hardened and ground
  - Precision-ground dovetail slide-ways and table
  - Precision milling table incorporating machined T slots
  - Rear concertina slide-way cover
  - Forward and reverse button switch
  - Fine hand wheel operated quill feed
  - Swarf & splash tray
  - Spindle lock for quill
  - Metric dial graduations @ 0.02mm for X , Y & Z-Axis
  - Vertical quill hand-wheel dial graduations @ 0.05mm
  - All slides utilise dovetail construction for maximum rigidity
  - Includes 1" & 1-1/4" arbors for the horizontal spindle
- \* Note: X travel maybe reduced due to digital readout scales and safety stops

**Includes**

- Electronic inverter variable spindle speeds
- 3 Axis digital readout system
- X-Axis power-feed
- Safety cutter guard
- Swarf tray
- Coolant system
- LED work light
- Drill chuck & arbor
- NT30 to 3MT adaptor
- 2MT & 3MT adaptors
- M12 x 1.75mm Drawbar

**HAFCO-METALMASTER Workshop Turret Milling Machine Inverter Variable Speed, Geared Head - Horizontal & Vertical HM-54GV**

**Specifications**

<b>ORDER CODE</b>	M579
<b>MODEL</b>	HM-54GV
<b>Digital Readout</b>	3-Axis Digital Readout
<b>Type</b>	Vertical & Horizontal
<b>Table Size (mm)</b>	1000 x 240
<b>Column Type</b>	~
<b>Spindle Taper - Vertical</b>	NT30
<b>Spindle Taper - Horizontal</b>	NT30
<b>Longitudinal Travel (X-Axis) (mm)</b>	600*
<b>Cross Travel (Y-Axis) (mm)</b>	200*
<b>Vertical Travel (Z-Axis) (mm)</b>	340
<b>Type of Slides</b>	Dovetail
<b>Ram Travel (mm)</b>	450
<b>Spindle to Table (mm)</b>	375
<b>Spindle to Base</b>	~
<b>Spindle Travel / Diameter (mm)</b>	120 / 90
<b>Throat Depth (max.) (mm)</b>	640
<b>Tilting Head (Left ~ Right)</b>	±45°
<b>Tilting Head (Forward ~ Back)</b>	Fixed
<b>Drilling Capacity (mm)</b>	40
<b>End Milling Capacity (mm)</b>	25
<b>Face Milling Capacity (mm)</b>	80
<b>Power Feed - Quill (mm/rev)</b>	Manual
<b>Power Feed - Longitudinal (X-Axis) (mm/min)</b>	20 - 2000
<b>Power Feed - Cross (Y-Axis) (mm/min)</b>	~
<b>Power Feed - Vertical (Z-Axis) (mm/min)</b>	~
<b>Table T-Slot Size (inch / mm)</b>	14
<b>Work Table Load Capacity (kg)</b>	160
<b>Spindle Speeds Vertical (No./ rpm)</b>	Variable (100 - 2000)
<b>Spindle Speeds Horizontal (No./ rpm)</b>	9 (60 - 1350)
<b>Spindle Speeds - Universal Head</b>	~
<b>Motor Power - Vertical Spindle (kW / hp)</b>	2.2 / 3
<b>Motor Power - Horizontal Spindle (kW / hp)</b>	1.5 / 2
<b>Motor Power - Universal Head</b>	~
<b>Voltage / Amperage (V / amp)</b>	240 / 10
<b>Nett Weight (kg)</b>	900