

## HAFCO-METALMASTER HM-51B



### Workshop Turret Milling Machine

Table Travel: (X) - 580mm (Y) - 190mm (Z) - 350mm



## HAFCO-METALMASTER Workshop Turret Milling Machine HM-51B



Head Tilts to 45 Deg Left Right



Side View



Head Controls



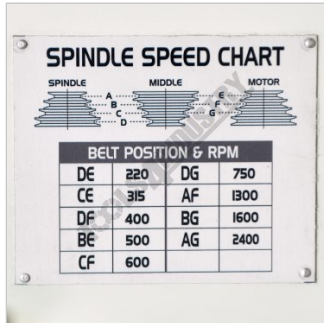
Control Panel



3 Axis Digital Readout System



Motor And Drawbar



Spindle Speed Chart



Safety Cutter Guard



Head Rotation Scale



Quill Hand Wheel



Adjustable Swivel and Sliding Ram



Work Light and Coolant Hose



Coolant Pump



Concertina Slideway Cover



X Axis Power Feed with Rapid



X Axis Dial Power Feed Slide

## HAFCO-METALMASTER Workshop Turret Milling Machine HM-51B



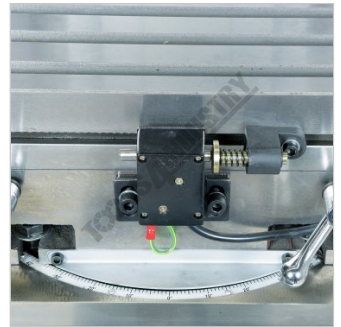
X Axis Dial



Y Axis Dial



Z Axis Handle



Swivel Table Scale

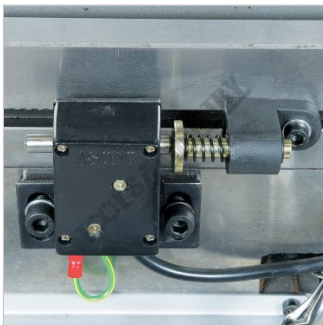


Table Cutoff Switch



Included Accessories



Front View



Head Tilts to 45 Deg Left-Right

### Description

A well-built entry level turret milling / drilling machine with a powerful continuous-load 2.2kW / 3hp motor, intended for trade use. The work table is precision made with adjustable dovetail guides and is recognised for its 580mm X axis by 190mm Y axis travel. There is a three armed handle on the side for drilling also incorporating a fine feed control hand wheel on the front for milling. The screwed belt guard covers on each side of the head offer secure safety whilst providing easy access to the belts and pulleys for speed changing.

Other features include 3 axis digital readout system, taper roller bearing support for the spindle, easy-to-read drilling depth stop, low voltage work light, coolant system, X axis power feed unit, drill chuck, 2 & 3 morse taper adaptors. The combination of generous sized vertical support and rugged cast iron construction throughout reduces vibration and guarantees accurate and chatter-free operation.

### Features

- 3 Axis digital readout system
- Swivel table left & right with graduated scale
- Mill head tilts to  $\pm 45^\circ$  left to right
- 300mm horizontally sliding and rotating ram
- NT30 vertical spindle is hardened and ground
- Precision-ground dovetail slide-ways and table
- Precision milling table incorporating machined T-slots
- Rear concertina slide-way cover
- Forward and reverse on/off switch
- Fine hand wheel operated quill feed
- Swarf & splash tray
- Spindle lock for quill

## HAFCO-METALMASTER Workshop Turret Milling Machine HM-51B

- Metric dial graduations @ 0.02mm for X , Y & Z-Axis
- Vertical quill hand-wheel dial graduations @ 0.05mm
- All slides utilise dovetail construction for maximum rigidity
- \* Note: X travel maybe reduced due to digital readout scales and safety stops

### Includes

- 3 Axis digital readout system
- X-Axis power feed
- Safety cutter guard
- Swarf tray
- Coolant system
- Halogen lamp
- Drill chuck & arbor
- NT30 to 3MT adaptor
- 2MT & 3MT adaptors
- M12 x 1.75mm Drawbar

### Specifications

<b>ORDER CODE</b>	M577
<b>MODEL</b>	HM-51B
<b>Digital Readout</b>	3-Axis Digital Readout
<b>Type</b>	Vertical
<b>Table Size (mm)</b>	1000 x 240
<b>Column Type</b>	~
<b>Spindle Taper - Vertical</b>	NT30
<b>Spindle Taper - Horizontal</b>	~
<b>Longitudinal Travel (X-Axis) (mm)</b>	580*
<b>Cross Travel (Y-Axis) (mm)</b>	190*
<b>Vertical Travel (Z-Axis) (mm)</b>	350
<b>Type of Slides</b>	Dovetail
<b>Ram Travel (mm)</b>	350
<b>Spindle to Table (mm)</b>	390
<b>Spindle to Base</b>	~
<b>Spindle Travel / Diameter (mm)</b>	125 / 90
<b>Throat Depth (max.) (mm)</b>	550
<b>Tilting Head (Left ~ Right)</b>	±45°
<b>Tilting Head (Forward ~ Back)</b>	Fixed
<b>Drilling Capacity (mm)</b>	30
<b>End Milling Capacity (mm)</b>	25
<b>Face Milling Capacity (mm)</b>	80
<b>Power Feed - Quill (mm/rev)</b>	Manual
<b>Power Feed - Longitudinal (X-Axis) (mm/min)</b>	20 - 2000
<b>Power Feed - Cross (Y-Axis) (mm/min)</b>	~
<b>Power Feed - Vertical (Z-Axis) (mm/min)</b>	~
<b>Table T-Slot Size (inch / mm)</b>	14
<b>Work Table Load Capacity (kg)</b>	175

**HAFCO-METALMASTER Workshop Turret Milling Machine HM-51B**

<b>Spindle Speeds Vertical (No./ rpm)</b>	9 (220 - 2400)
<b>Spindle Speeds Horizontal (No./ rpm)</b>	~
<b>Spindle Speeds - Universal Head</b>	~
<b>Motor Power - Vertical Spindle (kW / hp)</b>	2.2 / 3
<b>Motor Power - Horizontal Spindle (kW / hp)</b>	~
<b>Motor Power - Universal Head</b>	~
<b>Voltage / Amperage (V / amp)</b>	240 / 15
<b>Nett Weight (kg)</b>	850