



**TOOLMASTER 2FLS-25**

**25mm HSS Slot Drill Long Series**



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**Features**

- HSS with 5% Cobalt
- Titanium Aluminium Nitride coating for optimum balance between hardness & wear resistance
- 2 Flute
- Helix Angle 30°
- Long series with plain shank

**Specifications**



<b>ORDER CODE</b>	M3269
<b>Effective Cutting Diameter (d1)</b>	25mm
<b>Flute</b>	2
<b>Series</b>	Long
<b>Type</b>	Slot Drill
<b>Shank Size (d2)</b>	25.0mm
<b>1st Maximum Cutting Depth (l2)</b>	90.0mm
<b>Overall Length (l1)</b>	166.0mm
<b>Cobalt (CoHSS)</b>	5% Cobalt
<b>Shank Type</b>	Plain Shank