



ALCOCK Ø8.5mm

HSS Jobber Drill Pack - 5 Piece

M35 Grade HSS with 5% Cobalt



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135° Split Point - M35 Grade HSS 5% Cobalt

JOBBER DRILL PACKS

- M35 Grade HSS with 5% Cobalt
- Designed for high durability & heat resistance
- Precision ground flutes for fast chips removal
- 135° cuts faster & split point tip reduces wandering

HSS M35 GRADE	5% COBALT	DIN 338	10 PIECE PACKS	5 PIECE PACKS
135° SPLIT POINT	HEAT RESISTANCE	1-7.5mm	8-13mm	

Jobber Drill Packs

Description

Alcock Drill Bits are manufactured to DIN 338 standards from M35 HSS with 5% cobalt for outstanding durability, heat resistance, and drilling performance. Precision-ground flutes ensure fast chip removal, while the 135° split-point tip cuts quickly, self-centres, and reduces wandering—perfect for tougher steels. Finished in a durable bronze coating.

Supplied in handy packs so you'll always have the right size ready—ideal for any workshop.

Sizes: 1.0–13.0mm (0.5mm steps)
Packs: 10pcs (1.0–7.5mm), 5pcs (8.0–13.0mm)

Features

- M35 Grade HSS including 5% Cobalt
- Designed for high durability & heat resistance
- Precision ground flutes for fast chips removal
- 135° cuts faster & split point tip reduces wandering
- Manufactured to DIN 338 Standard
- Bronze oxide finish to reduce friction

Specifications

ORDER CODE	D8165
Drill Size (DS) (mm)	8.5
Flute Length (FL) (mm)	75
Drill Length (DL) (mm)	117
Quantity Per Pack (No.)	5
Point Angle (Degrees)	135°
Standard (DIN)	DIN 338