

ALCOCK Ø5.0mm

HSS Jobber Drill Pack - 10 Piece

M35 Grade HSS with 5% Cobalt



ALCOCK HSS Jobber Drill Pack - 10 Piece Ø5.0mm



135° Split Point - M35 Grade HSS 5% Cobalt

JOBBER DRILL PACKS

- M35 Grade HSS with 5% Cobalt
- Designed for high durability & heat resistance
- Precision ground flutes for fast chips removal
- 135° cuts faster & split point tip reduces wandering

| | | | | |
|---------------------|--------------------|------------|-------------------|------------------|
| HSS M35 GRADE | 5% COBALT | DIN 338 | 10 PIECE PACKS | 5 PIECE PACKS |
| 135° SPLIT POINT | HEAT RESISTANCE | 1-7.5mm | 8-13mm | |

Jobber Drill Packs

Description

Alcock Drill Bits are manufactured to DIN 338 standards from M35 HSS with 5% cobalt for outstanding durability, heat resistance, and drilling performance. Precision-ground flutes ensure fast chip removal, while the 135° split-point tip cuts quickly, self-centres, and reduces wandering—perfect for tougher steels. Finished in a durable bronze coating.

Supplied in handy packs so you'll always have the right size ready—ideal for any workshop.

Sizes: 1.0–13.0mm (0.5mm steps)
Packs: 10pcs (1.0–7.5mm), 5pcs (8.0–13.0mm)

Features

- M35 Grade HSS including 5% Cobalt
- Designed for high durability & heat resistance
- Precision ground flutes for fast chips removal
- 135° cuts faster & split point tip reduces wandering
- Manufactured to DIN 338 Standard
- Bronze oxide finish to reduce friction

Specifications

| | |
|--------------------------------|---------|
| ORDER CODE | D8158 |
| Drill Size (DS) (mm) | 5.0 |
| Flute Length (FL) (mm) | 52 |
| Drill Length (DL) (mm) | 86 |
| Quantity Per Pack (No.) | 10 |
| Point Angle (Degrees) | 135° |
| Standard (DIN) | DIN 338 |