

## HAFCO-METALMASTER PD-28V



**Industrial Pedestal Drill - Variable Speed**

**200-2400rpm Variable Speed**



**HAFCO-METALMASTER Industrial Pedestal Drill - Variable Speed PD-28V**



Quill Handle



Drill Depth Setting with Scale



Variable Speed Readout with Adjustable Dial



DC Brushless Motor



Work Light



Drill Chuck Safety Guard with Micro Switch



13mm Keyless Drill Chuck



Table with Rack and Pinion Wind Up



Cast Iron Table Rotates 360 Degree



T Slot Base



Rack and Pinion Fully Up



Rack and Pinion Fully Down



Left View

## HAFCO-METALMASTER Industrial Pedestal Drill - Variable Speed PD-28V

### Description

The Hafco Metalmaster PD-28V Industrial variable speed drill is the statement of quality that is unlike anything else on the market. The direct drive variable speed brushless DC motor provides smooth and effortless power. No more messing around with belts and pulleys, simply turn the speed dial to adjust the spindle speed from 200-2400 rpm displayed on the digital readout. The direct drive design optimizes full torque throughout the entire rpm range with no slippage.

### Features

- Brushless DC 1hp motor - direct drive for higher torque and smooth operation
- 200-2400rpm variable speed with digital readout
- Heavy cast iron construction for rigidity and accuracy
- Precision Ø0.03 - Ø13mm keyless chuck included
- Safety drilling chuck guard with micro switch
- Safety magnetic-type switch
- Emergency stop switch
- LED Light
- T slotted work table rotates 360°
- Drilling depth stop setting with scale
- Rack & pinion table height adjustment with locking lever
- Thick walled column ensuring greater rigidity
- Ideal for industrial workshop use
- Made in Taiwan

### Includes

- 13mm Keyless drill chuck & arbor
- Drill drift

### Specifications

<b>ORDER CODE</b>	D158
<b>MODEL</b>	PD-28V
<b>Type - Bench / Pedestal</b>	Pedestal
<b>Duty Type</b>	Industrial-Duty
<b>Drilling Diameter Capacity (mm)</b>	Ø16
<b>Spindle Taper (MT)</b>	2
<b>Spindle Travel (mm)</b>	83
<b>Throat Depth (mm)</b>	185
<b>Quill Diameter (mm)</b>	47
<b>Collar Diameter (mm)</b>	65
<b>Column Diameter (mm)</b>	80
<b>Spindle To Table (mm)</b>	645
<b>Spindle To Base (mm)</b>	1180
<b>Table Shape</b>	Square
<b>Table Size (mm)</b>	285 x 285
<b>Work Light</b>	Yes
<b>Micro Switch On Pulley Guard</b>	Yes
<b>Drive Belt Type</b>	~
<b>Spindle Speed Steps (No.)</b>	Variable Speed

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<b>Spindle Speed Range (rpm)</b>	200 - 2400
<b>Motor Power (kW / hp)</b>	0.75 / 1
<b>Voltage / Amperage (V / amp)</b>	240 / 10
<b>Overall Height (mm)</b>	1800
<b>Nett Weight (kg)</b>	102