

ALCOCK

Metric 135° Precision HSS Drill Set - 51 Piece

Ø1 - Ø6mm



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Close Up



6mm Drill Bit



Plastic Case

Description

Alcock Drill Bits are manufactured to DIN 338 standards from M35 HSS with 5% cobalt for outstanding durability, heat resistance, and drilling performance. Precision-ground flutes ensure fast chip removal, while the 135° split-point tip cuts quickly, self-centres, and reduces wandering—perfect for tougher steels.

Supplied in a durable plastic case with clearly labeled sizes, these sets make it easy to grab the right bit every time—perfect for both workshops and site use.

This kit is designed for ultimate precision, featuring drill bit sizes that increase in precise 0.1mm increments.

Sizes available: 1.0mm to 6.0mm in 0.1mm increments

Features

- 51 pieces in sizes from 1mm to 6mm in 0.1mm increments
- M35 Grade HSS including 5% Cobalt
- Designed for high durability & heat resistance
- Precision ground flutes for fast chips removal
- 135° cuts faster & split point tip reduces wandering
- Manufactured to DIN 338 Standard
- Bronze oxide finish to reduce friction

Specifications

ORDER CODE	D1285
Flutes (Type)	Precision Ground
Number of Pieces (No.)	51
Drill Size Range (Inch / mm)	1 - 6mm
Metric / Imperial (~)	Metric
Drill Size Steps (Inch / mm)	0.1mm
Point Angle (Degrees)	135°
Standard (DIN)	DIN 338
Nett Weight (kg)	1.7