



# SUTTON TOOLS D504SET3

## HSS Step Drill Sets

Ø4 - Ø30mm



**SUTTON TOOLS HSS Step Drill Sets D504SET3**



Step Drill Set



Step Drill 4-20

**Description**

For use in sheet metal, aluminium, plastic & fibre glass, ideal for sheet metal without pre-drilling. During drilling, the next step deburrs the previously drilled hole.

**Features**

- Fixed Drilling Steps: Spiral Flute for reduced vibration and greater control through steps
- Made from HSS: Constructed from M2 high speed steel offering the best combination of strength, heat & wear resistance
- Flat Shank: Three flats suits 3-jaw chuck

**Specifications**

<b>ORDER CODE</b>	D107
<b>Size Range (a) (mm / Steps)</b>	(Ø4 - 12mm)
<b>Size Range (b) (mm / Steps)</b>	(Ø6 - 20mm)
<b>Size Range (c) (mm / Steps)</b>	(Ø4 - 30mm)