

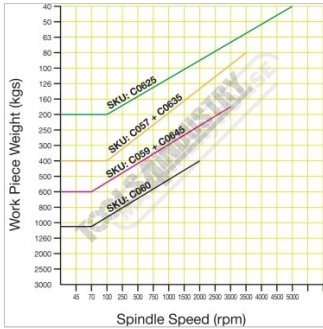
TOOLMASTER



4MT Live Centre Set - Interchangeable Centring Tips



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Work Piece Load Graph



Tips



Live Centre



Live Centre Side View



Live Centre Rear View



Set Shown With Tips

Description

Toolmaster live centre sets are fitted with needle thrust and ball bearings suitable for medium to high speed lathes with heavy loads. The shaft is made from alloy steel heat treated to HRC 60° providing high rigidity and high durability.

Features

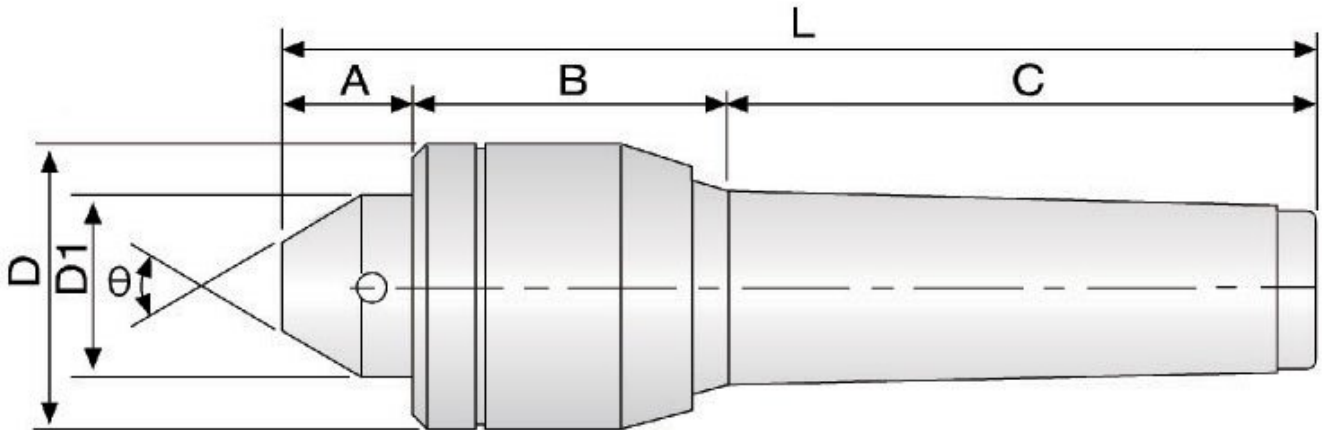
- Maximum Speed: 3000rpm @ 180kg
- Maximum Load: 600kg @ 70rpm
- Hardened to HRC 60°
- Made from alloy steel
- Assembled with thrust, needle & ball bearings
- 7 x interchangeable centre tips

Includes

- Interchangeable centre tips:
- 2 x Standard - Ø12.6mm
- 1 x Extended point - Ø6mm
- 1 x Extended point - Ø8mm
- 1 x Extended point - Ø10mm
- 1 x Female cone - Ø6mm
- 1 x Pipe - Ø11 ~ Ø32mm

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Specifications



ORDER CODE	C0645
Taper (MT)	4MT
Maximum Speed (rpm)	3000
Maximum Load Capacity (kg)	600
θ Angle	60
A	23
B	51
C	108
D	47
D1	32
L	182
Nett Weight (kg)	1.65